

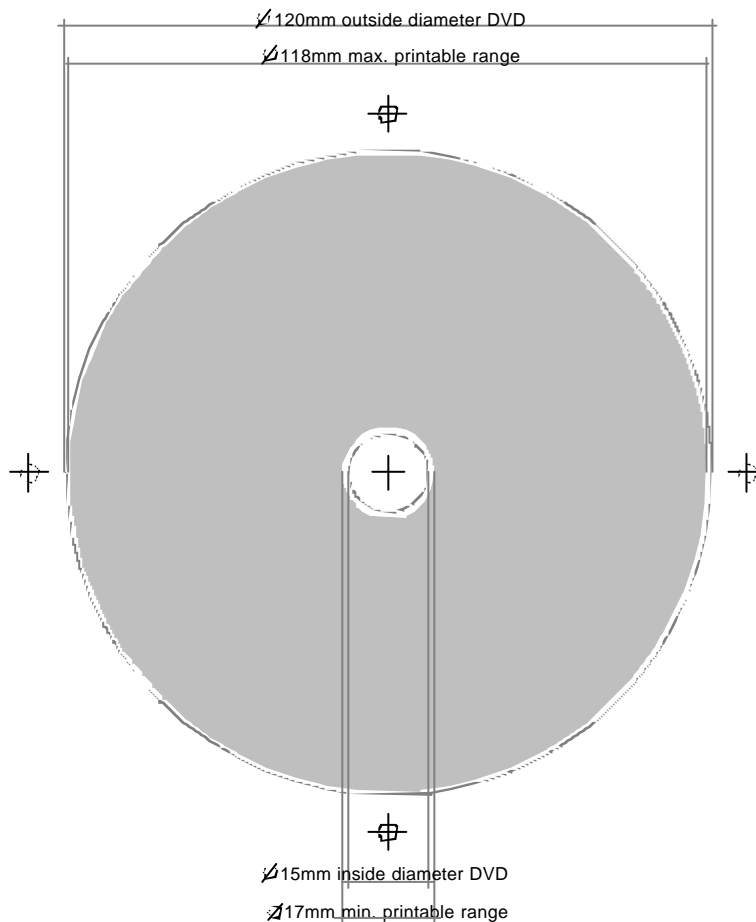
1. Film Material: inverse Negativfilm for offset printing
 Film density in the full clay/tone: min. log 3.50
 Transparency of the Film material: max. log 0.06
 Film material mass: min. 200x162mm

Unsuitable films are in screen quality, films with
 Breaks in the film layer or careless, more scratched
 and indistinct motives.

2. Line strength and character sizes: Line strength in the Positivprint: min. 0.10 mm
 Line strength in the Negativprint: min. 0.15 mm
 Character size in the Positivprint: min. 5pt
 Character size in the Negativprint: min. 6pt

3. Passing marks: measure-faithfully after collecting main page 3

4. Pressure range: max. diameter 118mm
 Central hole min. to 17mm freely (left blank)



All specifications are a component of the general trading conditions, which you recognize with the placing of order.

5. Colors:

The DVD can be printed on one upto max. six colors, 1. and 6. color Silk-screen print (e.g. white and lack).

The color data must be present on all films.

Printable colors are the colors of the euro scale Cyan, Magenta, Yellow, Black and the special tones (only as 1. or 6. color in Silk-screen print) of the color systems Pantone C and HKS k.

- * Please note that some colors on silver underground can appear transparent (e.g. cyan, magenta, Pantone reflex Blue etc.).
- * When printing the silver underground color variations can appear in comparison to the print on white underground like paper.
- * Color deviations develop also when printing very bright colors on dark underground.
- * During exclusive representation of text and line elements, special colors are that Color systems Pantone C and/or HKS k in the screen printing to use (no CMYK representation).

An colorobligatory collecting main (Proof) must with the multi-colour print the films/data sett led become. If we should receive data without Proof, we reserve ourselves to provide the Proof liable to pay the costs even if this were not mentioned concretely on your order. If we received films without Proof, at the machines our standard attitude is made and on the coloredness of the label no influence is taken.

6. Halftone printing:

Raster width: max. 200 lpi (80's rasters)
Raster point form: elliptical chain raster

7. Raster Bending:

	Dominating motive color (CMYK)		
	Black	Yellow+Magenta (strikes and orangetones)	Yellow+Cyan (green and green-blue tones)
C	75°	75°	45°
M	15°	45°	15°
Y	0°	0°	0°
K	45°	15°	75°

	Triplex, Duplex and 1-color (CMYK and special tones)		
	3-color	2-color	1-color
dark color	45°	45°	45°
brightens color	15°	75°	
	75°		

If data/films is not according to our specifications, they are requested to be sent new or worked on. This work will be charged to the customer in an hourly rage of Euro 75.00 and will delay delivery.

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to 3. Passing marks:

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